

EKSTRUDIRANE ŠIPKE

PREČNIK (mm)	4	5	6	7	7,5	8	9	10	11	12	13
Kg./mt.	0,030	0,047	0,068	0,092	0,105	0,119	0,149	0,183	0,228	0,269	0,314
PREČNIK (mm)	14	15	16	17	18	19	20	21	22	23	24
Kg./mt.	0,363	0,415	0,470	0,529	0,591	0,657	0,726	0,914	0,995	1,079	1,168
PREČNIK (mm)	25	26	27	28	29	30	32	35	37	40	45
Kg./mt.	1,259	1,354	1,453	1,555	1,660	1,769	1,997	2,365	2,628	3,047	3,816
PREČNIK (mm)	50	55	60	65	70	75	80	90	100		
Kg./mt.	4,672	5,613	6,641	7,760	9,210	10,152	11,514	14,810	18,521		

Standardna dužina: 1 - 2 mt

Tolerancija: -9 +10 mm

PREČNIK (mm)	TOLERANCIJE
do 5	+ 0,3 mm
5 + 10	+ 0,4 mm
10 + 20	+ 0,8 mm
20 + 30	+ 1,2 mm
30 + 40	+ 1,6 mm
40 + 50	+ 2,0 mm
50 + 60	+ 2,4 mm
60 + 70	+ 2,8 mm
70 + 80	+ 3,2 mm
80 + 90	+ 3,6 mm
90 + 100	+ 4,0 mm
> 100	+ 5%

EKSTRUDIRANE CEVI

D x d (mm)	Kg/mt	D x d (mm)	Kg/mt	D x d (mm)	Kg/mt	D x d (mm)	Kg/mt	D x d (mm)	Kg/mt	D x d (mm)	Kg/mt	D x d (mm)	Kg/mt
9 x 5	0.145	19 x 10	0.551	25 x 15	0.829	34 x 26	1.097	44 x 30	2.203	55 x 22	4.851	71 x 62	2.778
10 x 6	0.181	x 11	0.518	x 17	0.725	36 x 18	1.995	x 32	1.995	x 28	4.354	72 x 45	6.116
x 6	0.165	x 12	0.482	x 18	0.668	x 20	1.871	x 33	1.886	x 35	3.616	x 50	5.313
11 x 5	0.221	x 13	0.442	x 19	0.608	x 22	1.733	x 35	1.658	x 38	3.248	x 55	4.423
x 6	0.205	x 14	0.399	x 20	0.544	x 24	1.581	45 x 17	3.374	x 42	2.709	x 60	3.447
x 7	0.186	x 15	0.352	26 x 15	0.968	x 26	1.415	x 25	2.821	x 45	2.268	x 62	3.032
12 x 5	0.264	20 x 10	0.622	x 16	0.917	x 28	1.235	x 26	2.736	56 x 30	4.359	74 x 60	3.965
x 8	0.207	x 12	0.552	x 18	0.807	x 30	1.041	x 38	1.451	x 38	3.447	x 62	3.550
13 x 5	0.311	x 14	0.469	x 20	0.682	37 x 20	2.004	46 x 30	2.527	x 42	2.908	x 65	2.902
x 6	0.295	x 15	0.423	27 x 11	1.230	x 22	1.866	x 34	2.099	x 45	2.467	78 x 58	5.444
x 7	0.276	21 x 5	0.808	x 14	1.111	x 25	1.632	x 36	1.864	x 48	1.995	x 65	3.981
x 8	0.253	x 6	0.793	x 18	0.904	38 x 25	1.769	x 38	1.615	59 x 28	5.169	x 66	3.758
14 x 6	0.345	x 10	0.696	x 19	0.843	39 x 17	2.462	x 40	1.352	x 30	4.976	79 x 66	4.036
x 8	0.304	x 12	0.627	x 20	0.779	x 18	2.405	47 x 28	2.889	x 32	4.768	80 x 45	8.273
x 9	0.278	x 14	0.544	x 22	0.641	x 25	1.909	x 34	2.233	60 x 34	4.760	x 65	4.540
15 x 4	0.426	x 15	0.497	28 x 16	1.114	x 30	1.451	x 35	2.151	x 38	4.276	x 66	4.317
x 5	0.414	x 16	0.447	x 18	1.004	x 32	1.244	x 38	1.783	x 47	2.985	x 74	2.410
x 8	0.331	22 x 6	0.870	x 19	0.943	x 33	1.135	x 40	1.520	x 49	2.660	82 x 52	7.697
x 9	0.302	x 10	0.774	x 20	0.879	40 x 15	2.709	x 41	1.384	x 50	2.493	x 66	4.891
x 10	0.302	x 12	0.704	x 21	0.812	x 25	2.052	x 42	1.244	x 51	2.322	86 x 66	6.080
16 x 4	0.483	x 14	0.622	29 x 18	1.108	x 26	1.968	48 x 35	2.322	61 x 36	4.741	x 74	4.172
x 5	0.471	x 15	0.575	x 19	1.047	x 28	1.788	x 41	1.555	x 50	2.709	90 x 78	4.380
x 6	0.456	x 16	0.525	x 20	0.983	x 30	1.594	49 x 36	2.377	x 51	2.538	x 82	3.288
x 8	0.414	x 18	0.414	x 22	0.845	x 32	1.387	x 38	2.128	x 52	2.365	93 x 44	12.399
x 9	0.388	23 x 8	0.910	30 x 14	1.422	x 33	1.278	x 41	1.729	62 x 37	4.838	x 72	6.883
x 10	0.359	x 10	0.855	x 18	1.215	41 x 19	2.635	50 x 32	3.011	x 51	2.757	x 78	5.348
x 11	0.326	x 12	0.786	x 20	1.090	x 28	1.935	x 36	2.555	x 55	2.038	100 x 78	7.732
x 12	0.290	x 15	0.656	x 22	0.952	x 30	1.741	x 38	2.306	63 x 51	2.980	x 82	6.640
17 x 6	0.516	x 17	0.552	x 24	0.800	x 32	1.534	x 40	2.044	64 x 40	4.898	102 x 78	8.444
x 8	0.475	x 18	0.495	31 x 20	1.201	x 33	1.425	x 41	1.907	x 51	3.206	x 82	7.352
x 10	0.419	24 x 8	0.995	x 22	1.063	42 x 17	2.902	x 42	1.767	x 52	3.032	110 x 82	10.337
x 12	0.350	x 9	0.969	x 24	0.911	x 18	2.845	x 45	1.327	65 x 40	5.128	x 90	7.987
x 13	0.311	x 10	0.939	33 x 14	1.764	x 20	2.721	51 x 25	3.858	x 45	4.411	x 95	6.406
18 x 5	0.596	x 14	0.787	x 17	1.614	x 28	2.085	x 40	2.225	x 47	4.100	115 x 78	13.408
x 10	0.483	x 15	0.741	x 19	1.496	x 30	1.892	x 41	2.089	x 51	3.436	x 93	9.028
x 11	0.450	x 16	0.691	x 20	1.432	x 32	1.684	x 42	1.949	70 x 36	6.840	x 100	6.717
x 12	0.414	x 17	0.637	x 22	1.294	x 33	1.575	52 x 40	2.410	x 40	6.329	120 x 100	8.782
x 13	0.374	x 18	0.580	x 24	1.142	43 x 10	3.358	x 41	2.273	x 47	5.301	125 x 100	10.933
x 14	0.331	x 19	0.520	x 25	1.061	x 16	3.110	x 42	2.133	x 50	4.808	130 x 100	13.171
19 x 6	0.647	25 x 8	1.083	34 x 20	1.553	x 25	2.503	53 x 41	2.462	x 51	4.637	x 120	5.638
x 8	0.606	x 12	0.958	x 22	1.415	x 33	1.729	x 42	2.322	x 52	4.463	140 x 132	5.188
x 9	0.580	x 14	0.876	x 25	1.182	44 x 26	2.576	x 45	1.881	x 62	2.527	145 x 138	4.907

Standardna dužina: 1 - 2 mt

Tolerancija: +10 mm

Dimenzije i težine su približne i mogu biti modifikovane od strane proizvođača.

PREČNIK (mm)	TOLERANCIJE
do 25	D + 1,00 mm. d - 1,00 mm.
25,1 + 35	D + 1,50 mm. d - 1,50 mm.
> 35	D + 2,00 mm. d - 2,00 mm.